

S F I I N C.

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	Qty.	Facility List Type of equipment
CNC PUNCHING	1	W2040 CNC TURRET PUNCH PRESS
	1	MOTORUM 2044 CNC PUNCH PRESS, 4 AUTO INDEX
	1	FM1212 AUTOMATIC SHEET LOADER FOR THE MOTORUM 2044
	2	OVER 600 PIECES OF DIFFERENT SIZED AND SHAPED TOOLING WHITNEY 15 TON SINGLE STATION PUNCHES VARIOUS STYLES AND SIZES OF UNIPUNCH TOOLING
SHEARING	1	WYSONG CNC HYDRAULIC SHEAR 12FT 1/4"
	1	6 FOOT NIAGRA SHEARS
SAWS	4	SAWS FOR VARIOUS MATERIALS AND CUTTING SPEEDS
FORMING	3	6 FOOT CNC MULTIAxis PRESS BRAKES
	1	CNC MULTI AXIS PRESS BRAKE (8FT 100 TON)
	1	3FT HYDRAULIC PRESS BRAKE
	1	4 FT MECHANICAL PRESS BRAKE
NOTCHING	3	90 DEGREE CORNER NOTCHERS
SANDING	1	24" RAMCO IN LINE SANDER
	1	36" TIMESAVER
ROLLER	1	2 FT DIACRO ROLLS (16ga)
DRILLS AND TAPPING	4	DRILL PRESSES
	1	MULTI-HEAD DRILL PRESS W TAPPING HEAD
	1	FLEXARM TAPPING MACHINE
MACHINING	2	BRIDGEPORT MILLING MACHINES W/ DRO
	1	CNC BED MILL
	1	STANDARD MILLING MACHINE
	1	SOUTH BEND LATHE
	1	SHELDON LATHE
TUMBLING	1	2 1/2 CUBIC FOOT TUMBLER
PAINT	1	DEVILBISS SPAY BOOTH 8 X 10
	1	CLOSED DOOR BOOTH 14 X 20
		MULTIPLE TYPES OF SPRAY EQUIPMENT PRESSURE POTS AND AGITATING CUPS
WELDING	1	MILLER MIG WELDER
	1	MILLER 351 SYNCHROWAVE TIG WELDER
	1	MILLER 350 SYNCHROWAVE WELDER
	2	SPOT WELDERS
FASTENER INSERTION	1	AUTOSERT HARDWARE INSERTION MACHINE
	1	AUTOSERT HARDWARE INSERTION MACHINE WITH AUTOMATIC TOOLING
SILK SCREEN		VARIOUS SILK-SCREENING EQUIPMENT
MEASUREMENTS		3 SURFACE PLATES
		4 HEIGHT GAUGES
		MISC JO BLOCKS, VERNIERS,AND OTHER INSPECTION EQUIPMENT
	3	AUTOCAD AND CADKEY CAD SYSTEMS CAD CAM STATIONS

SFI was established in 1978 and operated in Maitland Florida until April of 2001.
Our present facility is 15,000 square feet. All processes are done in house except plating.
With the addition of the FM1212 loader we are now capable of lights out operations.